



In accordance with SAE Aerospace Standard AS7003, to the revision in effect at the time of the audit, this certificate is granted and awarded by the authority of the Nadcap Management Council to:

Ace Precision Machining Corp

*977 Blue Ribbon Circle North
Oconomowoc, WI 53066-8666*

This certificate demonstrates conformance and recognition of accreditation for specific services, as listed in www.eAuditNet.com on the Qualified Manufacturers List (QML), to the revision in effect at the time of the audit for:

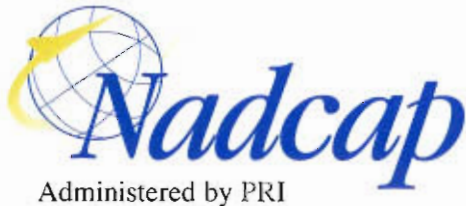
Welding

*This certificate expiration is updated based on periodic audits.
The current expiration date and scope of accreditation are listed at:
www.eAuditNet.com - Online QML (Qualified Manufacturer Listing)*

Certified since: 24 June 2004

William G. Wagner, Vice President and General Manager

Performance Review Institute (PRI) 161 Thorn Hill Road Warrendale, PA 15086-7527



SCOPE OF ACCREDITATION
Welding

Ace Precision Machining Corp
977 Blue Ribbon Circle North
Oconomowoc, WI 53066-8666

Doug Bittl - Quality Manager

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: www.eAuditNet.com - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

AC7110 Rev D - Nadcap Audit Criteria for Welding/Brazing

AC7110/3 Rev E - Nadcap Audit Criteria for Electron Beam Welding

Baseline (All audits)

Supplement A - Filler Materials (Additional requirements)

Supplement B - GTA Tack Welding (Additional requirements)

Supplement C - Stress Relieve (Additional requirements)

Supplement D - Verification of Defect Removal (Additional requirements)

AC7110/4 Rev E - Nadcap Audit Criteria for Resistance Welding (Spot, Seam, Projection)

Baseline (All audits)

Seam Welding

Spot Welding

Supplement B - Shear Testing (Additional requirements)

Supplement D - GTA Tack Welding (Additional requirements)

Supplement E - Filler Materials (Additional requirements)

Supplement F - Stress Relieve (Additional requirements)

AC7110/5 Rev E - Nadcap Audit Criteria for Fusion Welding

Baseline (All audits)

Supplement C - Automatic / Semi-automatic (Additional requirements)

Supplement F - Filler Materials (Additional requirements)

Supplement G - Processes using Gas (For example GTAW, PAW) (Additional requirements)

Supplement I - Stress Relieve (Additional requirements)

Supplement J - Tack Welding (Additional requirements)

Supplement K - Verification of Defect Removal (Additional requirements)

Supplement L - Traceability of Filler Material Heat Lot (Additional requirements)

AC7110/12 Rev A - Nadcap Audit Criteria for Welder/Welding Operator Qualification

Baseline (All audits)

Americas

+ 1 724 772 1616

Asia

www.pri-network.com

Europe

+44 870 350 5011

AC7110/13 - Nadcap Audit Criteria for Metallurgical Evaluation of Welds

Supplement A - Evaluation of Welder / Welding Operator Qualifications

Supplement B - Evaluation of Fusion Welds

Supplement C - Evaluation of Electron Beam / Laser Welds

Supplement D - Evaluation of Resistance Welds



In accordance with SAE Aerospace Standard AS7003, to the revision in effect at the time of the audit, this certificate is granted and awarded by the authority of the Nadcap Management Council to:

Ace Precision Machining Corp

*W146 N5714 Enterprise Ave
Menomonee Falls, WI 53051*

This certificate demonstrates conformance and recognition of accreditation for specific services, as listed in www.eAuditNet.com on the Qualified Manufacturers List (QML), to the revision in effect at the time of the audit for:

Welding

*This certificate expiration is updated based on periodic audits.
The current expiration date and scope of accreditation are listed at:
www.eAuditNet.com - Online QML (Qualified Manufacturer Listing)*

Certified since: 04 April 2001

William G. Wagner, Vice President and General Manager

Performance Review Institute (PRI) 161 Thorn Hill Road Warrendale, PA 15086-7527



SCOPE OF ACCREDITATION Welding

Ace Precision Machining Corp

W146 N5714 Enterprise Ave
Menomonee Falls, WI 53051

Doug Bittl - Quality Manager

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: www.eAuditNet.com - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

AC7110 Rev D - Nadcap Audit Criteria for Welding/Brazing

AC7110/4 Rev E - Nadcap Audit Criteria for Resistance Welding (Spot, Seam, Projection)

Baseline (All audits)

Seam Welding

Spot Welding

Supplement B - Shear Testing (Additional requirements)

Supplement D - GTA Tack Welding (Additional requirements)

Supplement E - Filler Materials (Additional requirements)

Supplement F - Stress Relieve (Additional requirements)

AC7110/5 Rev E - Nadcap Audit Criteria for Fusion Welding

Baseline (All audits)

Supplement F - Filler Materials (Additional requirements)

Supplement G - Processes using Gas (For example GTAW, PAW) (Additional requirements)

Supplement I - Stress Relieve (Additional requirements)

Supplement J - Tack Welding (Additional requirements)

Supplement K - Verification of Defect Removal (Additional requirements)

Supplement L - Traceability of Filler Material Heat Lot (Additional requirements)

AC7110/12 Rev A - Nadcap Audit Criteria for Welder/Welding Operator Qualification

Baseline (All audits)

AC7110/13 - Nadcap Audit Criteria for Metallurgical Evaluation of Welds

Supplement A - Evaluation of Welder / Welding Operator Qualifications

Supplement B - Evaluation of Fusion Welds

Supplement D - Evaluation of Resistance Welds

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