



In accordance with SAE Aerospace Standard AS7003, to the revision in effect at the time of the audit, this certificate is granted and awarded by the authority of the Nadcap Management Council to:

Ace Precision Machining Corp

*977 Blue Ribbon Circle North
Oconomowoc, WI 53066-8666*

This certificate demonstrates conformance and recognition of accreditation for specific services, as listed in www.eAuditNet.com on the Qualified Manufacturers List (QML), to the revision in effect at the time of the audit for:

Heat Treating

*This certificate expiration is updated based on periodic audits.
The current expiration date and scope of accreditation are listed at:
www.eAuditNet.com - Online QML (Qualified Manufacturer Listing)
Certified since: 10 March 2006*

William G. Wagner, Vice President and General Manager



Administered by PRI

SCOPE OF ACCREDITATION Heat Treating

Ace Precision Machining Corp
977 Blue Ribbon Circle North
Oconomowoc, WI 53066-8666

Doug Bittl - Quality Manager

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: www.eAuditNet.com - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

AC7102 Rev E - Nadcap Audit Criteria for Heat Treating

Aluminum Alloys - AC7102/2 must also be selected

Brazing - AC7102/1 must also be selected

Nickel and Cobalt Alloys- AMS 2774 (to be used on or BEFORE 30-Jan-2010)

Nickel and Cobalt Alloys- Customer Specs

Stainless Steels, Precipitation Hardening - Customer Specs

Stainless Steels- Customer Specs

Vacuum Heat Treating- Customer Specs

AC7102S Rev A - Nadcap Supplemental Audit Criteria for Heat Treating (to be used on or BEFORE 30-Jan-2010)

U00 - None

AC7102/1 Rev D - Nadcap Audit Criteria for Brazing

Vacuum Furnace Brazing (to be used on or BEFORE 30-Jan-2010)

AC7102/2 Rev A - Nadcap Audit Criteria for Aluminum Heat Treating (to be used on or BEFORE 30-Jan-2010)

Aluminum Alloys (Anneal and/or Stress Relieve)

Aluminum Alloys- AMS 2770

Aluminum Alloys- Customer Specs

AC7102/5 - Nadcap Audit Criteria for Hardness Testing for Heat Treating

(M2)Rockwell Hardness

Americas
+ 1 724 772 1616

Asia
www.pri-network.com

Europe
+44 870 350 5011



In accordance with SAE Aerospace Standard AS7003, to the revision in effect at the time of the audit, this certificate is granted and awarded by the authority of the Nadcap Management Council to:

Ace Precision Machining Corp

*W146 N5714 Enterprise Ave
Menomonee Falls, Wisconsin 53051*

This certificate demonstrates conformance and recognition of accreditation for specific services, as listed in www.eAuditNet.com on the Qualified Manufacturer's List (QML), to the revision in effect at the time of the audit for:

Heat Treating

This certificate expiration is updated based on periodic audits.
The current expiration date and scope of accreditation are listed at
www.eAuditNet.com - Online QML (Qualified Manufacturer Listing)

Certified since: 02 August 2001

William G. Wagner, Vice President and General Manager



SCOPE OF ACCREDITATION

Heat Treating

Ace Precision Machining Corp
W146 N5714 Enterprise Ave
Menomonee Falls, WI 53051

Doug Bittl - Quality Manager

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: www.eAuditNet.com - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

AC7102 Rev E - Nadcap Audit Criteria for Heat Treating

Brazing - AC7102/1 must also be selected
Nickel and Cobalt Alloys- AMS 2774 (to be used on or BEFORE 30-Jan-2010)
Nickel and Cobalt Alloys- Customer Specs
Stainless Steels, Precipitation Hardening - Customer Specs
Stainless Steels- Customer Specs
Vacuum Heat Treating- Customer Specs

AC7102S Rev A - Nadcap Supplemental Audit Criteria for Heat Treating (to be used on or BEFORE 30-Jan-2010)

U30 - None

AC7102/1 Rev D - Nadcap Audit Criteria for Brazing

Vacuum Furnace Brazing (to be used on or BEFORE 30-Jan-2010)

Americas

Asia

Europe

+1 724 772 1616
t-fm-17

www.pri-network.com

+44 870 350 5011
14-Jan-10

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