

Merit

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*This certificate is granted and awarded by the authority of the Nadcap Management Council to:*

## ***Ace Precision Machining Corp***

*977 Blue Ribbon Circle North  
Oconomowoc, WI 53066-8666  
United States*

*This certificate demonstrates conformance and recognition of accreditation for specific services, as listed in [www.eAuditNet.com](http://www.eAuditNet.com) on the Qualified Manufacturers List (QML), to the revision in effect at the time of the audit for:*

## ***NonDestructive Testing***

Certificate Number: 5111198677  
Expiration Date: 31 August 2023  
Accreditation Length: 24 Months

**David L. Schutt, PhD**  
President

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## SCOPE OF ACCREDITATION

### NonDestructive Testing

**Ace Precision Machining Corp**  
977 Blue Ribbon Circle North  
Oconomowoc, WI 53066-8666

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: [www.eAuditNet.com](http://www.eAuditNet.com) - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

### AC7000 - AUDIT CRITERIA FOR NADCAP ACCREDITATION

#### AC7114 Rev O - Nadcap Audit Criteria for NonDestructive Testing (NDT) Auditees Accreditation Program (to be used on/after 02 May 2021)

#### AC7114S Rev O - Nadcap Supplemental Audit Criteria for NonDestructive Testing (NDT) Auditees Accreditation Program (to be used on audits on/after 05 January 2020)

S-U1 Honeywell

S-U3 Rolls-Royce PLC

S-U6 Rolls-Royce Corporation (refer to U3 Supplemental questions)

#### AC7114/1 Rev N - Nadcap Audit Criteria for NonDestructive Testing Facility Penetrant Survey (to be used on/after 02 May 2021)

#### AC7114/1S Rev N - Nadcap Supplemental Audit Criteria for NonDestructive Testing Facility Penetrant Survey (to be used on audits on/after 05 January 2020)

S-U1 Honeywell

S-U3 Rolls-Royce PLC

S-U6 Rolls-Royce Corporation (refer to U3 Supplemental questions)

#### AC7114/10 Rev B - Nadcap Audit Criteria for NonDestructive Testing Facility Digital Radiography, Utilizing Digital Detector Array (DDA) & Computed Radiography (CR) Utilizing Photostimulable Luminescence (PSL) Survey (to be used on/after 02 May 2021)

CR

#### AC7114/10S - Nadcap Supplemental Audit Criteria for NonDestructive Testing Facility Digital Radiography, Utilizing Digital Detector Array (DDA)&Computed Radiography (CR) Utilizing Photostimulable Luminescence (PSL) Survey(to be used on audits on/after 5 Jan 2020)

S-U1 Honeywell

Ace Precision Machining Corp  
Oconomowoc, WI

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S-U3 Rolls-Royce PLC