

Merit

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*This certificate is granted and awarded by the authority of the Nadcap Management Council to:*

## ***Ace Precision Machining, LLC***

*977 Blue Ribbon Circle North  
Oconomowoc, WI 53066-8666  
United States*

*This certificate demonstrates conformance and recognition of accreditation for specific services, as listed in [www.eAuditNet.com](http://www.eAuditNet.com) on the Qualified Manufacturer's List (QML), to the revision in effect at the time of the audit for:*

## ***Heat Treating***

Certificate Number: 5111210526  
Expiration Date: 30 November 2024  
Accreditation Length: 24 Months



**Jay Solomond**  
Executive Vice President & Chief Operating Officer

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## SCOPE OF ACCREDITATION

### Heat Treating

**Ace Precision Machining, LLC**  
977 Blue Ribbon Circle North  
Oconomowoc, WI 53066-8666

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: [www.eAuditNet.com](http://www.eAuditNet.com) - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

### AC7000 - AUDIT CRITERIA FOR NADCAP ACCREDITATION

#### AC7102 Rev K - Nadcap Audit Criteria for Heat Treating Baseline (AC7102/S and AC7102/8 must also be selected) (to be used on audits on or after 15-Aug-2021)

Aluminum Alloys – Customer Specs

Aluminum Alloys – Industry Specs – Check any applicable boxes

Brazing – AC7102/1 must also be selected

Nickel and Cobalt Alloys – Industry Specs – Check any applicable boxes

Nickel and Cobalt Alloys – Customer Specs

Stainless Steels, Austenitic – Customer Specs

Stainless Steels, Austenitic – Industry Specs – Check any applicable boxes

Stainless Steels, Martensitic – Customer Specs

Stainless Steels, Precipitation Hardening – Customer Specs

Stainless Steels, Precipitation Hardening – Industry Specs – Check any applicable boxes

Vacuum Heat Treating – Customer Specs

Vacuum Heat Treating – Industry Specs – Check any applicable boxes

#### AC7102S Rev J - Nadcap Supplemental Audit Criteria for Heat Treating (to be used on audits on/after 31 May 2020)

U3 Rolls – Royce

#### AC7102/1 Rev F - Nadcap Audit Criteria for Heat Treating - Brazing (to be used on audits on/after 10 July 2016)

Vacuum Brazing – Customer Specs

Vacuum Brazing – Industry Specs – Check any applicable boxes

Industry Spec – Other

#### AC7102/5 Rev E - Nadcap Audit Criteria for Heat Treating - Hardness and/or Conductivity Testing (to be used on audits BEFORE 30-Apr-2023)

Hardness – Rockwell – Check any applicable boxes

**AC7102/8 Rev A - Nadcap Audit Criteria for Heat Treating Pyrometry (to be used on audits on/after 15-Aug-2021)**

Pyrometry – Industry Specs – Check any applicable boxes  
AMS2750

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*This certificate is granted and awarded by the authority of the Nadcap Management Council to:*

## ***Ace Precision Machining LLC***

*W146 N5714 Enterprise Ave  
Menomonee Falls, WI 53051  
United States*

*This certificate demonstrates conformance and recognition of accreditation for specific services, as listed in [www.eAuditNet.com](http://www.eAuditNet.com) on the Qualified Manufacturer's List (QML), to the revision in effect at the time of the audit for:*

## ***Heat Treating***

Certificate Number: 3095210525  
Expiration Date: 30 November 2024  
Accreditation Length: 24 Months

**Jay Solomond**  
Executive Vice President & Chief Operating Officer

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## SCOPE OF ACCREDITATION

### Heat Treating

**Ace Precision Machining LLC**  
W146 N5714 Enterprise Ave  
Menomonee Falls, WI 53051

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: [www.eAuditNet.com](http://www.eAuditNet.com) - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

### AC7000 - AUDIT CRITERIA FOR NADCAP ACCREDITATION

#### AC7102 Rev K - Nadcap Audit Criteria for Heat Treating Baseline (AC7102/S and AC7102/8 must also be selected) (to be used on audits on or after 15-Aug-2021)

Brazing – AC7102/1 must also be selected

Nickel and Cobalt Alloys – Industry Specs – Check any applicable boxes

Industry Spec – Other – Nickel and Cobalt Alloys

Nickel and Cobalt Alloys– Customer Specs

Stainless Steels, Austenitic – Customer Specs

Stainless Steels, Austenitic – Industry Specs – Check any applicable boxes

Stainless Steels, Precipitation Hardening – Customer Specs

Stainless Steels, Precipitation Hardening – Industry Specs – Check any applicable boxes

Vacuum Heat Treating – Customer Specs

Vacuum Heat Treating – Industry Specs – Check any applicable boxes

#### AC7102S Rev J - Nadcap Supplemental Audit Criteria for Heat Treating (to be used on audits on'after 31 May 2020)

U00 None

#### AC7102/1 Rev F - Nadcap Audit Criteria for Heat Treating - Brazing (to be used on audits on/after 10 July 2016)

Vacuum Brazing – Customer Specs

Vacuum Brazing – Industry Specs – Check any applicable boxes

Industry Spec – Other

#### AC7102/8 Rev A - Nadcap Audit Criteria for Heat Treating Pyrometry (to be used on audits on/after 15-Aug-2021)

Pyrometry – Industry Specs – Check any applicable boxes

AMS2750

