

Merit

Merit



*This certificate is granted and awarded by the authority of the Nadcap Management Council to:*

## ***Ace Precision Machining LLC***

*W146 N5714 Enterprise Ave  
Menomonee Falls, WI 53051  
United States*

*This certificate demonstrates conformance and recognition of accreditation for specific services, as listed in [www.eAuditNet.com](http://www.eAuditNet.com) on the Qualified Manufacturer's List (QML), to the revision in effect at the time of the audit for:*

## ***Coatings***

Certificate Number: 3095204875  
Expiration Date: 31 May 2024  
Accreditation Length: 24 Months

**Jay Solomond**  
Executive Vice President & Chief Operating Officer

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## SCOPE OF ACCREDITATION

### Coatings

**Ace Precision Machining LLC**  
W146 N5714 Enterprise Ave  
Menomonee Falls, WI 53051

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: [www.eAuditNet.com](http://www.eAuditNet.com) - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

#### **AC7000 - AUDIT CRITERIA FOR NADCAP ACCREDITATION**

#### **AC7109 Rev F - Nadcap Audit Criteria for Coatings (to be used on audits BEFORE 13 February 2022)**

#### **AC7109/1 Rev F - Nadcap Audit Criteria for Thermal Spray (to be used on audits on/after 3 May 2020)**

Plasma Thermal Spray  
Thickness – Mechanical

#### **AC7109/4 Rev D - Nadcap Audit Criteria for Stripping of Coated Material (to be used on audits on/after 7 August 2016)**

Media Blast

#### **AC7109/5 Rev G - Nadcap Audit Criteria for Coating Evaluations (Laboratory) (Req'd for all Coatings audits - except suppliers using Nadcap approved AC7109/5 labs)(to be used on audits BEFORE 13 February 2022)**

Metallography/Microstructure  
Microindentation Hardness – Vickers  
Thickness – Metallographic

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*This certificate is granted and awarded by the authority of the Nadcap Management Council to:*

## ***Ace Precision Machining, LLC***

*977 Blue Ribbon Circle North  
Oconomowoc, WI 53066-8666  
United States*

*This certificate demonstrates conformance and recognition of accreditation for specific services, as listed in [www.eAuditNet.com](http://www.eAuditNet.com) on the Qualified Manufacturer's List (QML), to the revision in effect at the time of the audit for:*

## ***Coatings***

Certificate Number: 5111204876  
Expiration Date: 31 May 2024  
Accreditation Length: 24 Months

**Jay Solomond**  
Executive Vice President & Chief Operating Officer

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## SCOPE OF ACCREDITATION

### Coatings

**Ace Precision Machining, LLC**  
977 Blue Ribbon Circle North  
Oconomowoc, WI 53066-8666

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: [www.eAuditNet.com](http://www.eAuditNet.com) - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

#### **AC7000 - AUDIT CRITERIA FOR NADCAP ACCREDITATION**

#### **AC7109 Rev F - Nadcap Audit Criteria for Coatings (to be used on audits BEFORE 13 February 2022)**

#### **AC7109/5 Rev G - Nadcap Audit Criteria for Coating Evaluations (Laboratory) (Req'd for all Coatings audits - except suppliers using Nadcap approved AC7109/5 labs)(to be used on audits BEFORE 13 February 2022)**

Hardness – Rockwell

Metallography/Microstructure

Thickness – Metallographic